

**Product Data Sheet**  
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Sikafloor®-31 N PurCem®

# Sikafloor®-31 N PurCem®

## Solvent free polyurethane coating

### Product Description

Sikafloor®-31 N PurCem® is a three part, solvent free, high build, coloured, matt finish, polyurethane modified, cement and aggregate coating with excellent chemical resistance and very good resistance to abrasion and mechanical damage.

Typically applied in two coats of 0.2 - 0.25 mm per coat.

### Uses

Sikafloor®-31 N PurCem® is designed to be used as:

- Stand alone, high build coating or as a seal coat for covings and details performed with Sikafloor®-29 N PurCem® or other products in the Sikafloor®-N PurCem® range
- To provide an improved aesthetic finish to the products in the broadcast texture range of Sikafloor® PurCem®
- As a chemical resistant concrete coating

in places such as:

- Food processing plants, in wet or dry process areas, freezers and coolers
- Pharmaceutical plants
- Containment areas
- Chemical process areas

### Characteristics / Advantages

- Excellent chemical resistance. Resists a wide range of organic and inorganic acids, alkalis, amines, salts and solvents. Please refer to the Chemical Resistance Chart or consult your local Technical Dept.
- Non taint, odourless
- Excellent long term wear resistance from a two coat application
- Rapid one step application. Normally, no concrete primer or sealer required
- Economical and easy to apply

Construction



## Tests

### Approval / Standards

Conforms to the requirements of EN 13813: 2002 as SR – B 1.5

Concerning contact with foodstuffs, it conforms to the requirements of:

- EN1186, EN 13130, and prCEN/TS 14234 standards, and the Decree on Consumer Goods, representing the conversion of directives 89/109/EEC, 90/128/EEC and 2002/72/EC for contact with food stuffs, according to test report by ISEGA, Registered N° 24549 U 07, dated May 18<sup>th</sup>, 2007
- USDA. Acceptance for use in food plants in the USA
- Canadian Food Inspection Agency acceptance for use in food plants in Canada.
- British Standards Specifications (BSS) acceptance for use in the UK. Campden and Chorleywood Food Research Association, Ref. S/REP/98152/4, dated March 16<sup>th</sup>, 2007

Test reports from Warrington Fire Research Centre for Sikafloor® -21N PurCem®: WFRC No. 163875, dated xxx, 2007 (BS EN ISO 11925-2:2002) and WFRC No. 163878, dated xxx, 2007 (BS EN ISO 9239-1:2002) for Fire rating

All other values indicated are internal test results.

## Product Data

### Form

#### Appearance / Colours

Part A: coloured liquid  
Part B: brown liquid  
Part C: natural grey powder

Available colours: Beige (~ RAL 1001), Maize yellow (~ RAL 1006), Oxide red (~ RAL 3009), Sky blue (~ RAL 5015), Grass green (~ RAL 6010), Dusty grey (~ RAL 7037), Agate grey (~ RAL 7038), Telegrey2 (~ RAL 7046).

#### Packaging

Part A+B+C: 4.70 kg ready to mix units  
Part A: 1.60 kg plastic drum  
Part B: 1.40 kg plastic jerrycan  
Part C: 1.70 kg boxes

### Storage

#### Storage Conditions / Shelf-Life

If stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +10°C and +25°C.

Parts A and B: 6 months from date of production. Must be protected from frost.

Part C: 6 months from date of production. Must be protected from humidity

### Technical Data

#### Chemical Base

Part A: Water borne polyol  
Part B: isocyanate  
Part C: Aggregates, cement and active fillers

#### Density

Part A: ~ 1.07 kg/l (at +20°C) (EN ISO 2811-1)  
Part B: ~ 1.24 kg/l (at +20°C) & (ASTM C 905)  
Part C: ~ 1.05 kg/l (at +20°C)  
Part A+B+C mixed: ~ 1.43 kg/l ± 0.03(at +20°C)

#### Capillary Absorption

Permeability to water: 0.36 g/h/m<sup>2</sup> (EN 1062-3)  
(4 mm)

#### Layer Thickness

As Top Coat: 70 microns min. / 140 microns max.  
As stand alone coating: 140 microns min. / 275 microns max

#### Water Absorption

0.10% (ASTM C 413)

<b>Permeability</b>	To Water Vapour: 0.260 g/h/m <sup>2</sup> (1.2 mm)	(ASTM E-96)						
<b>Fire Rating</b>	Class B <sub>(fl)</sub> (Applied as stand alone coating over Sikafloor® -81 EpoCem®)	(BS EN 13501-1)						
<b>Service Temperature</b>	<p>The product is suitable for use when exposed to continuous temperatures, wet or dry, of up to +120°C when applied over Sikafloor®-20 N PurCem® in 9.0 mm thickness within the recommended open time.</p> <p>When applied over Sikafloor®-20 N PurCem® or Sikafloor®-21 N PurCem®, within the recommended open time, Sikafloor®-31 N PurCem® will withstand a minimum service temperature of -40°C.</p> <p>Not suitable for steam cleaning as stand alone coating.</p>							
<b>Mechanical / Physical Properties</b>								
<b>Bond Strength</b>	> 1.75 N/mm <sup>2</sup> (failure in concrete) (1.5 N/mm <sup>2</sup> is the minimum pull out strength of the recommended concrete substrate)	(EN 13892-8)						
<b>Shore D Hardness</b>	80	(ASTM D 2240)						
<b>Flexural Modulus</b>	1380 MPa	(ASTM C 580)						
<b>Coefficient of Friction</b>	Steel: 0.3 Rubber: 0.5	(ASTM D 1894-61T)						
<b>Slip Resistance</b>	<p>Slip Resistance Values (BS 8204 Part 2)</p> <table border="1"> <thead> <tr> <th>Substrate</th> <th>SRV Dry</th> <th>SRV Wet</th> </tr> </thead> <tbody> <tr> <td>Sikafloor®-31 N PurCem® over Sikafloor®-21N PurCem®</td> <td>60 – 65</td> <td>35 - 40</td> </tr> </tbody> </table> <p>TRL Pendulum, Rapra 4S Slider</p>		Substrate	SRV Dry	SRV Wet	Sikafloor®-31 N PurCem® over Sikafloor®-21N PurCem®	60 – 65	35 - 40
Substrate	SRV Dry	SRV Wet						
Sikafloor®-31 N PurCem® over Sikafloor®-21N PurCem®	60 – 65	35 - 40						
<b>Abrasion Resistance</b>	<p>Class "Special" Severe abrasion resistance (BS 8204 Part 2) AR 2 (EN 13892-4) (Less than 0.2 mm wear depth)</p> <p>1630 mg (ASTM D 4060-01) Taber Abrader H-22 wheel / 1000 gr / 1000 cycles</p>							
<b>Indentation</b>	≈ 0%	(MIL – PFR 24613)						
<b>Impact Resistance</b>	<p>Class A (BS 8204 Part 1) (Less than 1 mm indentation depth)</p> <p>2 pounds / 10 inches (1 mm thick) (ASTM D 2794)</p>							
<b>Resistance</b>								
<b>Chemical Resistance</b>	Resistant to many chemicals. Please ask for a detailed chemical resistance table.							
<b>Thermal Resistance</b>	<p>When applied over Sikafloor®-19N or 20N PurCem® in 9 mm thickness, Sikafloor®-31N PurCem® will withstand thermal shock caused by steam cleaning if application is done within 12 hours of application of the screed layer.</p> <p>Not suitable for steam cleaning or thermal shock exposure as stand alone coating.</p>							
<b>Resistance to Thermal Shock</b>	Pass	(ASTM C 884)						
<b>Softening Point</b>	130°C (266°F)							

## System Information

### System Structure

Use the products mentioned below as indicated in their respective Product Data Sheets.

#### Substrate Priming Systems

Substrate priming is normally not required under typical circumstances. (See Substrate Quality). When necessary use the systems indicated below.

*System 1: moisture control on green concrete:*

- Primer:  
Sikafloor®-155 WN / Sikafloor®-80 Primer
- and Temporary Moisture barrier (TMB):  
Sikafloor®-81 EpoCem® or Sikafloor®-82 EpoCem®  
Layer thickness: from 2 to 3 mm or 3 to 7 mm respectively, and then apply System 3

*System 2: Inadequate substrate and moisture content between 4% and 6%*

- Primers:  
Sikafloor®-155 WN / Sikafloor®-80 Primer  
fully blinded with quartz sand 0.4 - 0.7 mm for the subsequent application of Sikafloor®-19 N / -20 N PurCem®.

*System 3: Inadequate substrate and moisture content below 4%*

- Primers:  
Sikafloor®-155 WN / Sikafloor®-80 Primer  
or Sikafloor®-156  
or Sikafloor®-157 for faster curing  
any of which must be fully blinded with quartz sand 0.4 - 0.7 mm for the subsequent application of Sikafloor®-19 N / -20 N PurCem®

On porous excessively absorbent substrates use Sikafloor®-155 WN / Sikafloor®-80 Primer, in two coats, the first thinned with 10% water.

#### *Heavy duty screed*

- Layer thickness:  
6 - 9 mm
- Screed:  
Sikafloor®-19 N PurCem® or Sikafloor®-20 N PurCem®

#### *Medium to heavy duty screed:*

- Layer thickness:  
4.5 - 6 mm (including scratch coat)
- Scratch coat:  
A scratch coat 1.5 mm thick will seal the surface and fill irregularities and improve appearance of the final layer.
- Standard screed:  
Sikafloor®-21 N PurCem® or
- High slip resistance screed:  
(Scratch coat typically not required)  
Sikafloor®-22 N PurCem® broadcast with quartz sand sealed with 1 - 2 coats of Sikafloor®-31 N PurCem® depending on the desired texture. (See build up Slip Resistance in Sikafloor®-22 N PurCem® PDS)

#### *Coving and detailing and vertical applications:*

- Primer:  
Sikafloor®-10 N PurCem® Primer or Sikafloor®-155 WN / Sikafloor®-80 Primer  
Reprime if no longer tacky.
- Coving Mortar:  
Sikafloor®-29 N PurCem®
- Seal coat:  
1 x Sikafloor®-31 N PurCem®

*Seal Coat:*

- Base coat:  
Sikafloor®-20 N or Sikafloor®-21 N or Sikafloor®-22 N or Sikafloor®-29 N PurCem®
- Seal Coat:  
1 x Sikafloor®-31 N PurCem®

Note: These system configurations must be fully complied with as described and may not be changed.

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**Application Details**

**Consumption / Dosage**

*As seal coat:*

Over the chosen Sikafloor®-PurCem® product, 0.1 - 0.2 kg/m<sup>2</sup> in one coat.

*As stand alone coating:*

Over an adequately prepared mineral substrate, 0.1 - 0.2 kg/m<sup>2</sup> per coat in one or two coats.

This figure is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.

Make sure the substrate is trowelled smooth to prevent any pores from appearing on the surface of Sikafloor®-31 N PurCem®.

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**Substrate Quality**

The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm<sup>2</sup>) with a minimum pull off strength of 1.5 N/mm<sup>2</sup>.

The substrate must be clean, dry and free of all contaminants such as oil, grease, coatings and surface treatments, etc.

If in doubt, apply a test area first.

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**Substrate Preparation**

Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface to achieve CSP 3 according to the International Concrete Repair Institute.

Weak concrete must be removed and surface defects such as blow holes and voids must be fully exposed.

Repairs to substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.

High spots can be removed by grinding.

All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

For best results, applications as seal coat over recent Sikafloor® PurCem® substrates must be carried out within the recommended overcoat time of the product concerned. (See respective PDS for limitations.)

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**Application Conditions / Limitations**

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**Substrate Temperature** +10°C min. / +30°C max.

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**Ambient Temperature** +10°C min. / +30°C max.

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**Substrate Moisture Content**

≤ 10% pbw

Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method.

No rising moisture according to ASTM D 4263 (Polyethylene sheet test).

Always confirm substrate moisture content prior to the application.

Refer to System Structure and options for substrate priming.

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**Relative Air Humidity**

85% max.

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**Dew Point**

Beware of condensation!

The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.

## Application Instructions

<b>Mixing</b>	Part A : B : C = 1 : 0.88 : 1.06 (packaging size = 1.60 : 1.40 : 1.70 ) by weight
<b>Mixing Time</b>	<p>Material and ambient temperature will affect the mixing process. If necessary, condition the materials for best use to 15°C to 21°C.</p> <p>Premix part A and B separately, make sure all pigment is uniformly distributed with a low speed electric stirrer.</p> <p>Add part A into a clean container and then gradually add <b>part C</b>. Mix for at least 1 minute until all powders are wetted out.</p> <p>Gradually add part B (hardener) to the mixed A and C parts and mix all ingredients continuously and thoroughly for further 3 minutes, to ensure complete mixing and a uniform moist mix is obtained.</p> <p>During the operations, scrape down the sides and bottom of the container with a flat or straight edge trowel at least once (parts A+B+C) to ensure complete mixing. <b>Mix full units only.</b></p>
<b>Mixing Tools</b>	A low speed electric stirrer (300-400 r.p.m.) and an Exomixer-type mixing paddle (recommended) suited to the size of the mixing container to minimise the air entrapment.
<b>Application Method / Tools</b>	<p>Prior to application, confirm substrate moisture content, r.h. and dew point.</p> <p>If &gt; 10% pbw moisture content, Sikafloor®- EpoCem® can be applied as T.M.B. (temporary moisture barrier) system.</p> <p>Apply the mixed Sikafloor®-31N PurCem® onto the substrate using a short or medium nap roller directly from a paint tray. Push the resin well into the surface, making sure that the coating fully wets the surface, and then pulling back lightly with the roller to the required thickness.</p> <p>A slip resistant texture can be attained by seeding the first coat of Sikafloor®-31N PurCem® with selected mineral aggregates and then sealing with a second coat.</p> <p>Apply at least two coats when using as stand alone coating.</p> <p>When overcoating previously laid Sikafloor®- PurCem® screeds a single coat application generally provides sufficient coverage.</p>
<b>Cleaning of Tools</b>	Clean all tools and application equipment with Thinner C immediately after use. Hardened / cured material can only be mechanically removed.

### Potlife

Temperature	Time
+10°C	~ 40 - 45 minutes
+20°C	~ 20 – 25minutes
+30°C	~ 10 - 15 minutes

### Waiting Time / Overcoating

Before applying Sikafloor®-31 N PurCem® on Sikafloor® EpoCem® allow:

Substrate temperature	Waiting time	
	Minimum	Maximum
+10°C	48 hours	3 days
+20°C	24 hours	2 days
+30°C	12 hours	1 day

Before applying Sikafloor®-31 N PurCem® on Sikafloor®-19 N or -20 N or -21 N or -29 N PurCem® allow:

Substrate temperature	Waiting time	
	Minimum	Maximum
+10°C	16 hours	72 hours
+20°C	8 hours	48 hours
+30°C	4 hours	24 hours

Before any second coat application on Sikafloor®-31 N PurCem® allow:

Substrate temperature	Waiting time	
	Minimum	Maximum
+10°C	24 hours	72 hours
+20°C	16 hours	48 hours
+30°C	8 hours	24 hours

Times are approximate and will be affected by changing ambient and substrate conditions, particularly temperature and relative humidity.

**Notes on Application / Limitations**

Do not apply Sikafloor®-31N PurCem® on substrates where significant vapour pressure may occur.

Both Sikafloor®-31N PurCem® and Sika® Thinner C are flammable.  
NO NAKED FLAMES

Always ensure good ventilation when using Sikafloor®-31N PurCem® in a confined space.

Freshly applied Sikafloor®-31N PurCem®, must be protected from damp, condensation and direct water contact (rain) for at least 24 hours.

Avoid puddles on the surface.

Steam cleaning of Sikafloor®-31N PurCem® as stand alone coating may lead to delamination due to thermal shock.

Do not apply below 9°C or above 31°C or a maximum relative humidity above 85%.

Do not apply to un-reinforced sand cement screeds, asphaltic or bituminous substrate, glazed tile or non-porous brick, tile and magnesite, copper, aluminium, soft wood or urethane composition, elastomeric membrane and fibre reinforced polyester (FRP) composites.

Do not apply to wet or green concrete or polymer modified patches if the moisture content is above 10%.

Do not apply to concrete if the air or substrate temperature is within 3°C of the dew point.

Protect the substrate during application from condensation from pipes or any overhead leaks.

Do not mix Sikafloor®- PurCem® products by hand. Use only mechanical means.

Do not apply to cracked or unsound substrates.

Avoid puddles during application.

Colour uniformity can not be completely guaranteed from batch to batch (numbered). Take care when using Sikafloor®- PurCem® products to draw from inventory in batch number sequence. Do not mix batch numbers in a single floor area.

Always allow a minimum of 48 hours after product application prior to placing into service in contact with food stuffs.

**Curing Details**

**Applied Product ready for use**

Substrate temperature	Foot traffic	Light traffic	Full cure
+10°C	36 hours	72 hours	7 days
+20°C	12 hours	48 hours	5 days
+30°C	7 hours	36-48 hours	3 days

Note: Times are approximate and will be affected by changing ambient and substrate conditions.

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**Cleaning /  
Maintenance**

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**Methods**

To maintain the appearance of the floor after application, Sikafloor® -31N PurCem® must have all spillages removed immediately and must be regularly cleaned using rotary brushes, mechanical scrubbers, scrubber dryers, high pressure washers, wash and vacuum techniques, etc., using suitable detergents and waxes.

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**Value Base**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

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**Health and Safety  
Information**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

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**Legal Notes**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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