


**Product Data Sheet**  
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02 04 01 02 001 0 000002  
SikaWrap®-430 G/25

# SikaWrap® -430 G/25

## Woven glass fiber fabric for structural strengthening

<b>Product Description</b>	SikaWrap®-430 G/25 is a unidirectional woven glass fiber fabric for the dry application process.								
<b>Uses</b>	<p>Strengthening of reinforced concrete structures, brickwork and timber to increase flexural and shear load capacity. Reasons:</p> <ul style="list-style-type: none"> <li>■ Prevention of defects caused by seismic action</li> <li>■ Blast mitigation (accidents or terrorism)</li> <li>■ Improved seismic performance of masonry walls</li> <li>■ Electrical environments that ask for non-conductive material</li> <li>■ Strength and ductility of columns</li> </ul>								
<b>Characteristics / Advantages</b>	<ul style="list-style-type: none"> <li>■ Manufactured with weft fibers to keep the fabric stable (heat-set process)</li> <li>■ Multifunctional use for every kind of strengthening requirement</li> <li>■ Flexibility of surface geometry (Beams, columns, chimneys, piles, walls, silos)</li> <li>■ Approvals available in several countries</li> <li>■ Economical compared to traditional techniques</li> <li>■ Excellent cost performance</li> <li>■ Non conductive</li> </ul>								
<b>Product Data</b>									
<b>Form</b>									
<b>Fiber Type</b>	E-glass fibers.								
<b>Fabric Construction</b>	<p>Fiber orientation: 0° (unidirectional).</p> <p>Warp: white glass fibers (99% of total areal weight).</p> <p>Weft: white thermoplastic heat-set fibers (1% of total areal weight).</p>								
<b>Packaging</b>	<table border="1" data-bbox="606 1541 1532 1637"> <thead> <tr> <th data-bbox="606 1541 917 1592"></th> <th data-bbox="917 1541 1224 1592">Fabric length / roll</th> <th data-bbox="1224 1541 1532 1592">Fabric width</th> </tr> </thead> <tbody> <tr> <td data-bbox="606 1592 917 1637">1 roll in cardboard box</td> <td data-bbox="917 1592 1224 1637">≥ 50 m</td> <td data-bbox="1224 1592 1532 1637">600 mm</td> </tr> </tbody> </table>				Fabric length / roll	Fabric width	1 roll in cardboard box	≥ 50 m	600 mm
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1 roll in cardboard box	≥ 50 m	600 mm							
<b>Storage</b>									
<b>Storage Conditions / Shelf Life</b>	<p>24 months from date of production if stored properly in undamaged original sealed packaging in dry conditions at temperatures between +5°C and +35°C.</p> <p>Protect from direct sunlight.</p>								



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## Technical Data

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<b>Areal Weight</b>	445 g/m <sup>2</sup> ± 22 g/m <sup>2</sup>
<b>Fabric Design Thickness</b>	0.172 mm (based on total area of glass fibers).
<b>Fiber Density</b>	2.56 g/cm <sup>3</sup>

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## Mechanical / Physical Properties

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<b>Dry Fiber Properties</b>	Tensile strength: 3'400 N/mm <sup>2</sup> (measured on virgin filament). 2'300 N/mm <sup>2</sup> (measured on roving ).  Tensile E-modulus: 76'000 N/mm <sup>2</sup> (nominal).  Elongation at break: 2.8% (measured on roving).
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<b>Laminate Properties</b>	Laminate thickness: 0.8 mm per layer (impregnated with Sikadur <sup>®</sup> -330).  Ultimate load: 270 kN/m width per layer (at typical laminate thickness of 0.8 mm).  Tensile E-modulus: 18.0 kN/mm <sup>2</sup> (based on typical laminate thickness of 0.8 mm).  Note: The above values are typical and indicative only. The achievable laminate properties obtained from tensile test are dependant on the impregnating/laminating resin used and the type of tensile testing procedure. Apply material reduction factors according to the relevant design standard.
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<b>Design</b>	Design strain: Max. 0.75% (this value is dependent on the type of loading and must be adapted according to the relevant local design standards)  Tensile strength: (theoretical tensile strength for the design): - at elongation 0.4%: 60 kN/m width (= 33 kN / 60 cm) - at elongation 0.6%: 90 kN/m width (= 50 kN / 60 cm)
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## System Information

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<b>System Structure</b>	The system configuration as described must be fully complied with and may not be changed.  Concrete primer - Sikadur <sup>®</sup> -330.  Impregnating / laminating resin - Sikadur <sup>®</sup> -330.  Structural strengthening fabric - SikaWrap <sup>®</sup> -430 G/25.  For detailed resin properties, fabric application details and general information, refer to Sikadur <sup>®</sup> -330 Product Data Sheet.
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## Application Details

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<b>Consumption</b>	Depending on the roughness of the substrate. - Impregnating of the first layer incl. primer: ~ 0.8 - 1.4 kg/m <sup>2</sup> (Sikadur <sup>®</sup> -330). - Impregnating of the following layers: ~ 0.6 kg/m <sup>2</sup> (Sikadur <sup>®</sup> -330).
<b>Substrate Quality</b>	Specific requirements: Minimal substrate tensile strength: 1.0 N/mm <sup>2</sup> or as specified in the strengthening design.
<b>Substrate Preparation</b>	Refer to Sikadur <sup>®</sup> -330.

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## Application Instructions

### Application Method / Tools

The fabric can be cut with special scissors or razor knife. Never fold the fabric!  
Refer to Sikadur®-330 Product Data Sheet for impregnating / laminating procedure.

### Notes on Application / Limitations

This product may only be used by experienced professionals.  
Minimum radius required for application around corners: > 10 mm.  
Grinding edges or building up with Sikadur® mortars may be necessary.  
In fiber direction, overlapping of the fabric must be at least 100 mm depending on SikaWrap® type or as specified in the strengthening design.  
For side-by-side application, no overlapping length in the weft direction is required. Overlaps of additional layers must be distributed over the column circumference.  
The strengthening application is inherently structural and great care must be taken when choosing suitably experienced contractors.  
The SikaWrap®-430 G/25 fabric is coated to ensure maximum bond and durability with the Sikadur® impregnating / laminating resins. To maintain system compatibility do not interchange system parts.  
The SikaWrap®-430 G/25 may be / must be coated with a cementitious overlay or coatings for aesthetic and / or protective purposes. Selection will be dependent on exposure requirements. For basic UV protection use Sikagard®-550 W Elastic, Sikagard® ElastoColor-675 W or Sikagard®-680 S.

### Value Base

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

### Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

